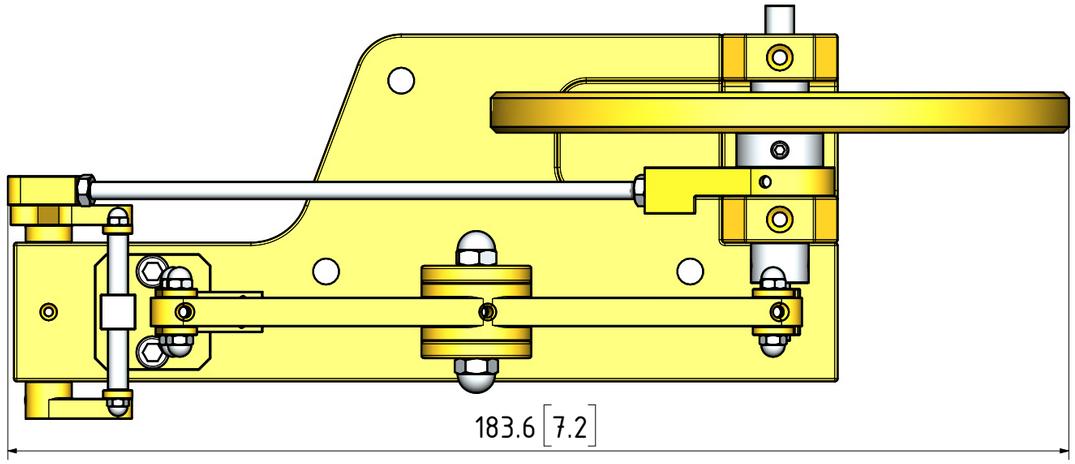
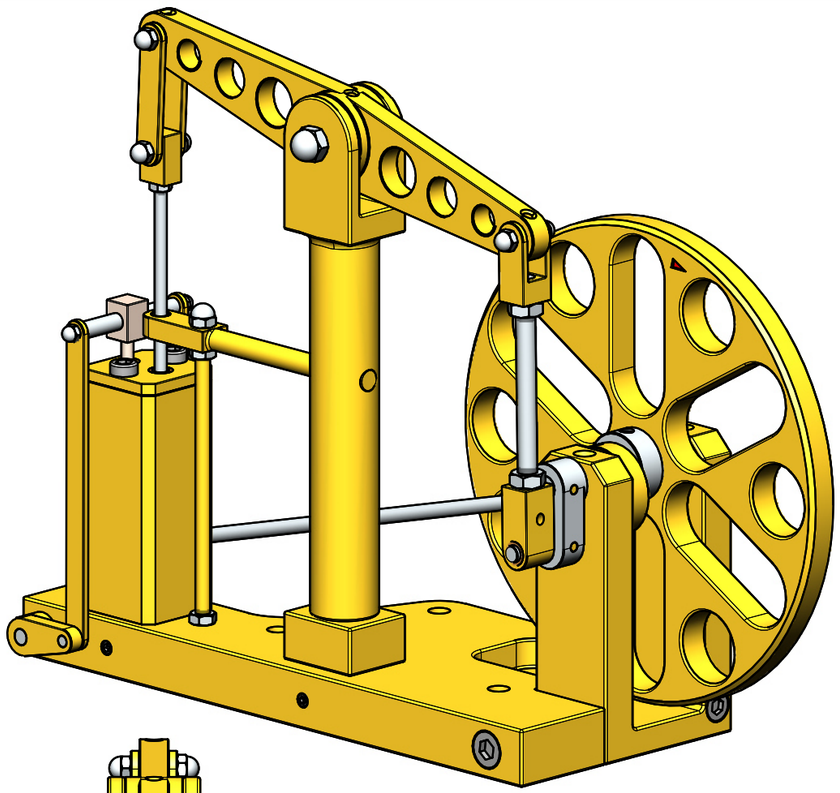
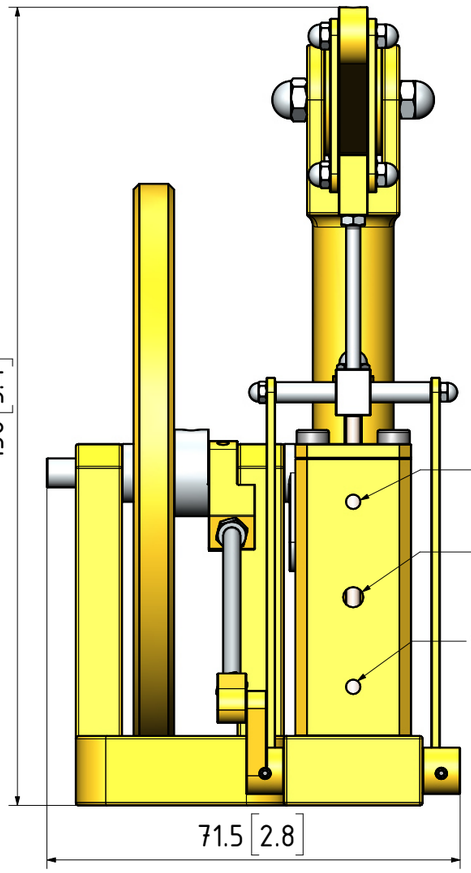
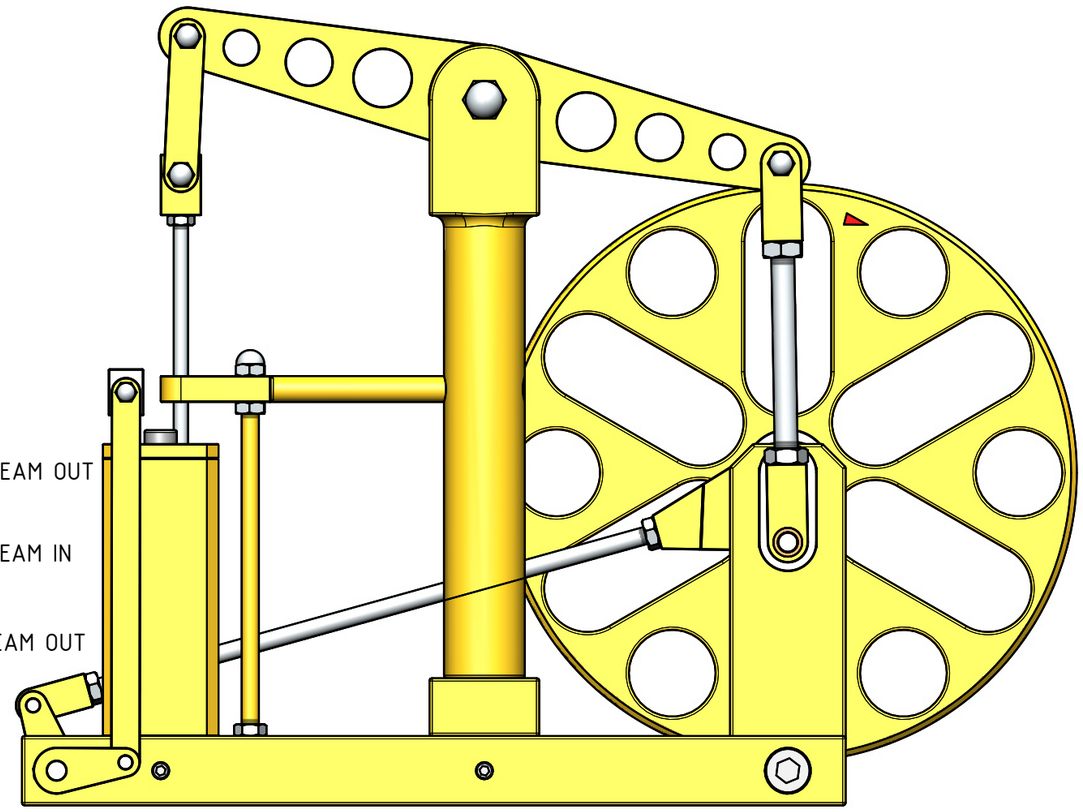
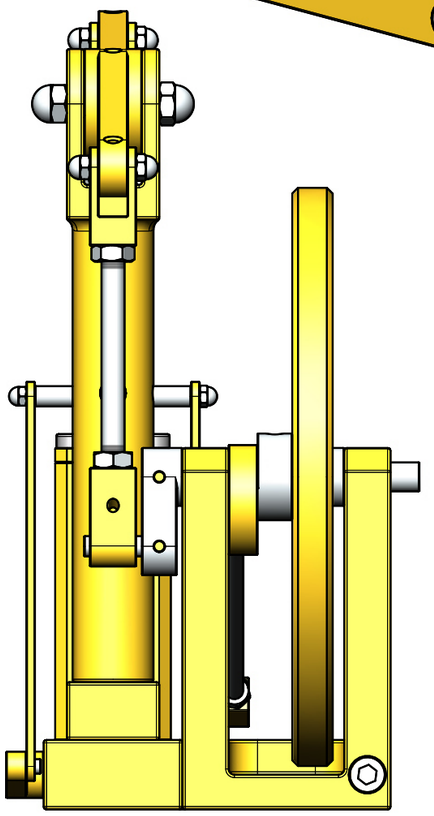
QTY.	PART NUMBER
1	09E-46-01-1-01-BASE PLATE
1	09E-46-01-1-02-CYLINDER
1	09E-46-01-2-01-BALANCED BEAM
1	09E-46-01-2-02-CRANK SHAFT+FLYWHEEL
1	09E-46-01-2-03-CON-ROD
1	09E-46-01-2-04-PISTON+CROSSHEAD
1	09E-46-01-2-05-CROSSHEAD LINK
1	09E-46-01-2-06-VALVE LEVER SHAFT
1	09E-46-01-2-07-ECCENTRIC STRAP
1	09E-46-01-2-08-SPOOL VALVE
1	09E-46-01-2-09-SPOOL VALVE LINKAGE
2	09E-46-01-M2 DOME NUT
6	09E-46-01-M2.5 DOME NUT
1	09E-46-01-M2.5 NUT
2	09E-46-01-M2x7 A-K GRUB SCREW
1	09E-46-01-M3 DOME NUT
4	09E-46-01-M3 NUT
2	09E-46-01-M3x4.5 A-K GRUB SCREW
2	09E-46-01-M3x7 A-K GRUB SCREW
2	09E-46-01-M4 DOME NUT
2	09E-46-01-M4 NUT
2	09E-46-01-M4x10 A-K CYL HEAD SCREW
1	09E-46-01-M4x29 A-K C-SINK SCREW
1	09E-46-01-M5x32 A-K C-SINK SCREW











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TITLE
A SIMPLE 1 CYLINDER BALANCED BEAM STEAM ENGINE (BORE=10mm STROKE=24mm)

DRAWING CONTENTS
GENERAL ARRANGEMENT

PROJECT No 09E-46-01
JDW DRAUGHTING SERVICES
J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA 2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION JDWDS
DATE JULY 2020
SHEET: 01 OF 05

MODEL SCALE: 1:1
DWG SCALE: 1:1 @A4 OR AS SHOWN
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A4 No: 09E-46-01-SHT01

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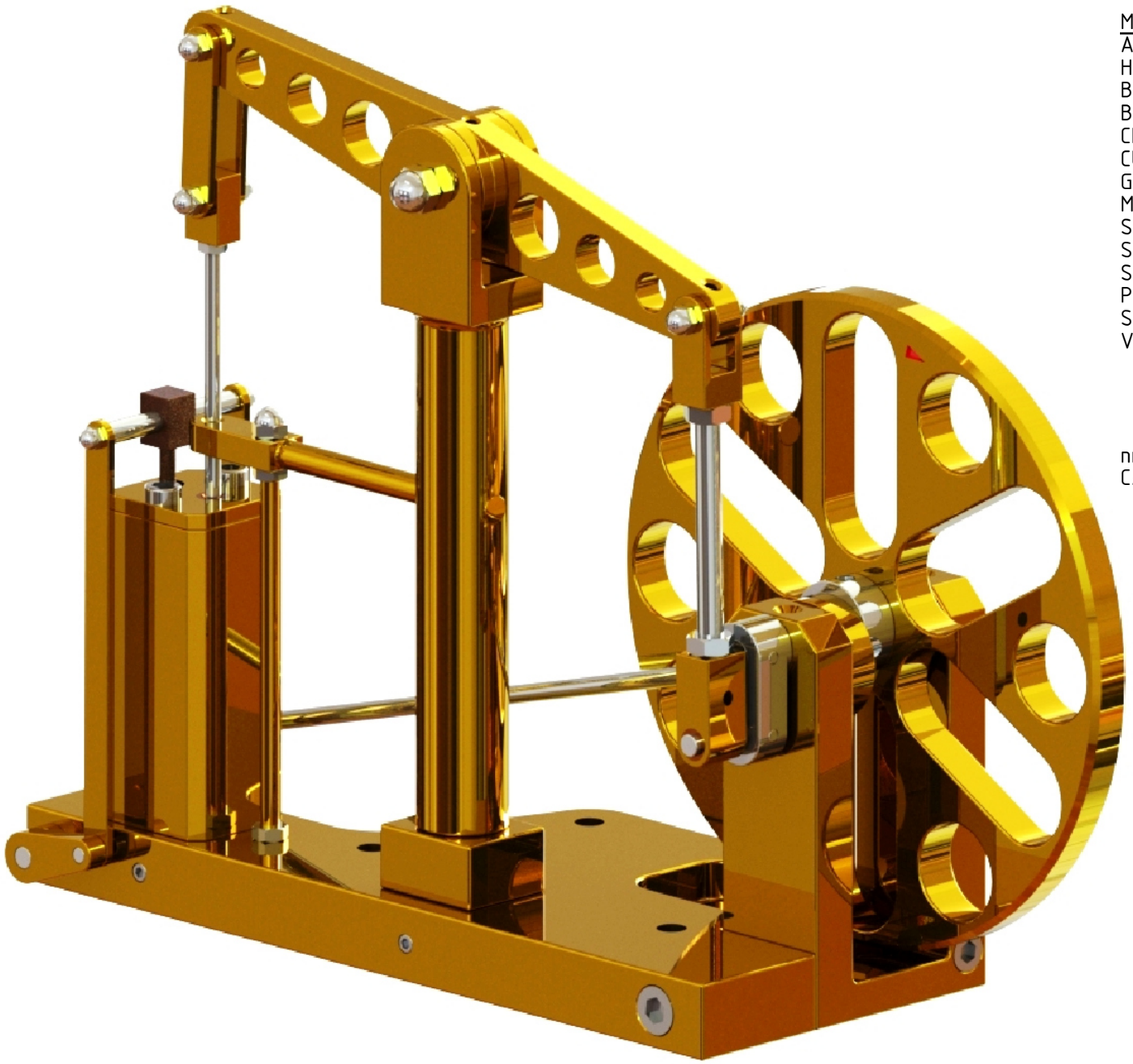

THE OFF SET ANGLE OF THE ECCENTRIC IN RELATION TO THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED FOR THE SMOOTH RUNNING OF THE ENGINE AND SATISFACTION OF THE BUILDER

MATERIAL ABBREVIATIONS:
ALU = ALUMINIUM
HALU= HARD ALUMINIUM
BRS = BRASS
BRZ = BRONZE OR GUNMETAL (BRZ/GM)
CI = CAST IRON
CU = COPPER
GRA = GRAPHITE
MS = MILD STEEL/BRIGHT MILD STEEL
SS = SILVER STEEL OR STAINLESS STEEL
SPS = SPRING STEEL
PEEK= POLYETHER ETHER KETONE
SYN = SYNTHETIC MATERIAL SUCH AS VETON, NYLON, TEFLON OR RUBBER
IN GENERAL SYNTHETIC MATERIALS SOULD BE ABLE TO WITHSTAND THE HEAT AND PRESSURE(S) APPLIED TO THEM.
nnn/nnn MEANS THAT EITHER MATERIAL CAN BE USED

OTHER ABBREVIATIONS
AS = AS SHOWN
DP = DEEP
DAA= DRILL AFTER ASSEMBLY
D&TAA= DRILL AND TAP AFTER ASSEMBLY
CF = CLOSE FIT (SIZE FOR SIZE)
PF = PRESS FIT
PFAA= PRESS FIT AFTER ASSEMBLY
PCD = PITCH CIRCLE DIAMETER
RM = REAM
HEX = HEXACON, 6SIDED
CP = COMPRESSED
KNL = KNURLED
CSK = COUNTERSINK
PL = PLACES
DWL= DOWEL
SPF= SPOTFACE
(T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD
(T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE
OD = OUTSIDE DIAMETER
ID = INSIDE DIAMETER
SA-xxx = SUB ASSEMBLY-xxx

NOTES:
0. ALL DRAWINGS ARE IN METRIC MEASUREMENTS
1. ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
13. WASHERS AND/OR SPRINGWASHERS SHALL BE USED WHERE DEEMED NECESSARY.
XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

NOTES: THE ORIGINAL DRAWINGS WERE GIVEN TO ME. THE ORIGINAL DESIGN WAS BY BRIAN RUPNOW AND DATED 25/07/2008. MY DESIGN IS 0.75 TIMES SMALLER THAN THE ORIGINAL. SOME ADJUSTMENTS/ALTERATIONS ARE MADE.

TITLE
A SIMPLE 1 CYLINDER BALANCED BEAM STEAM ENGINE (BORE=10mm STROKE=24mm)

DRAWING CONTENTS
NOTES, RENDERED PICTURE

PROJECT No 09E-46-01

JDW DRAUGHTING SERVICES
J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA 2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION JDWDS
DATE JULY 2020
SHEET: 02 OF 05

MODEL SCALE: 1:1
DWG SCALE: 1:1 @A4 OR AS SHOWN
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A4 No: 09E-46-01-SHT02

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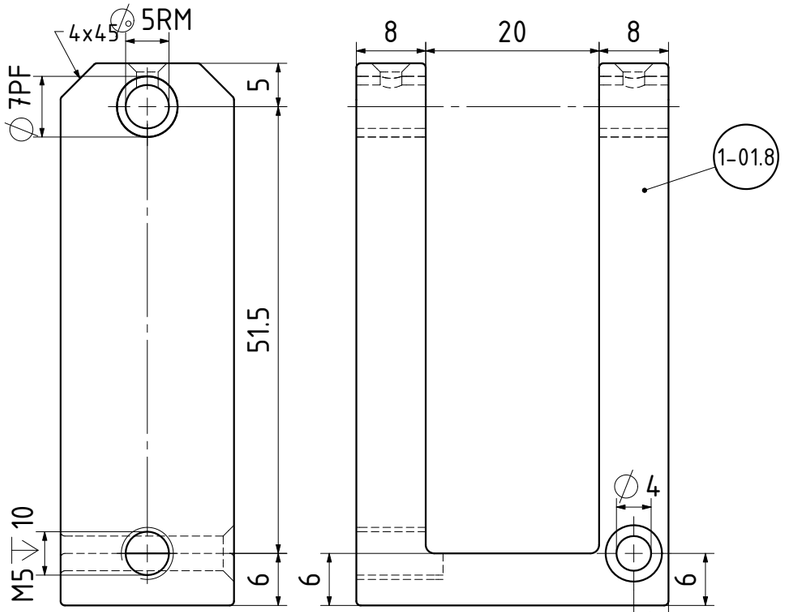

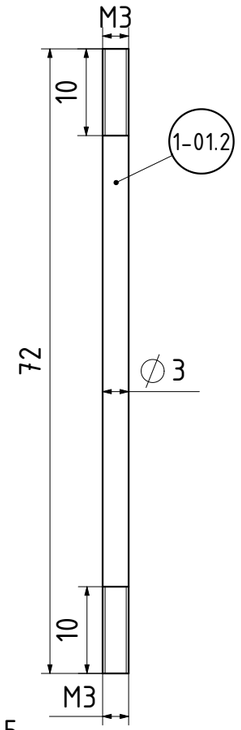

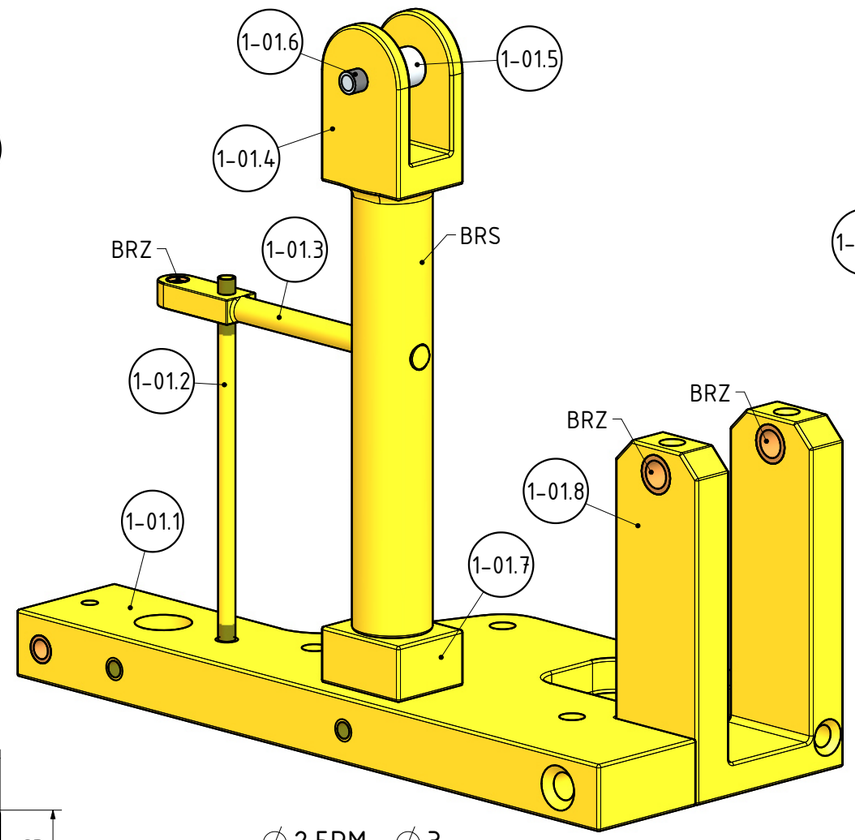

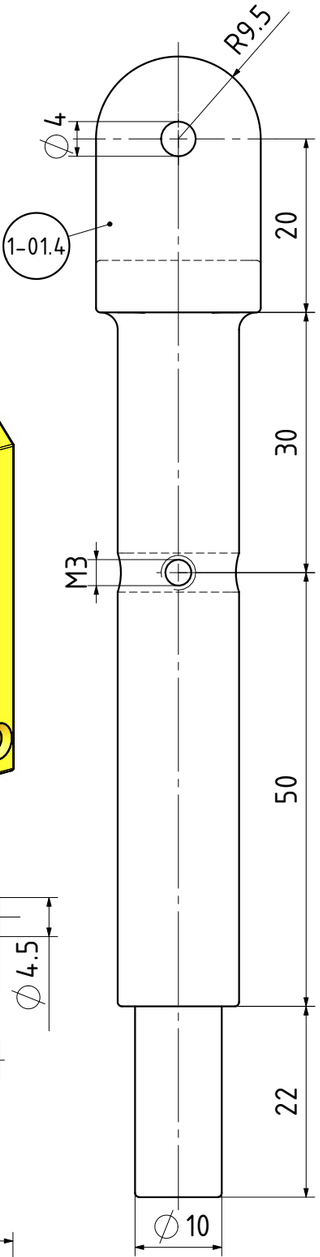

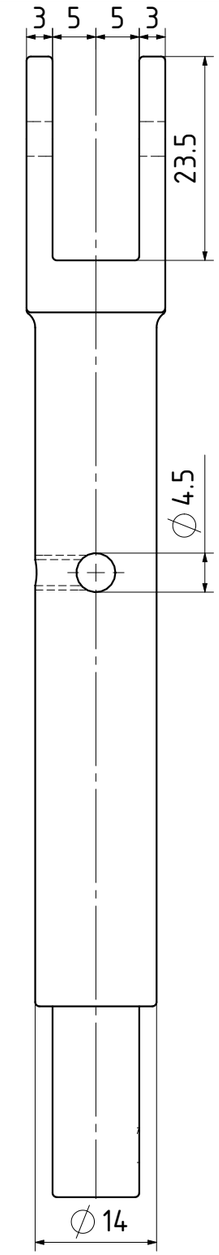

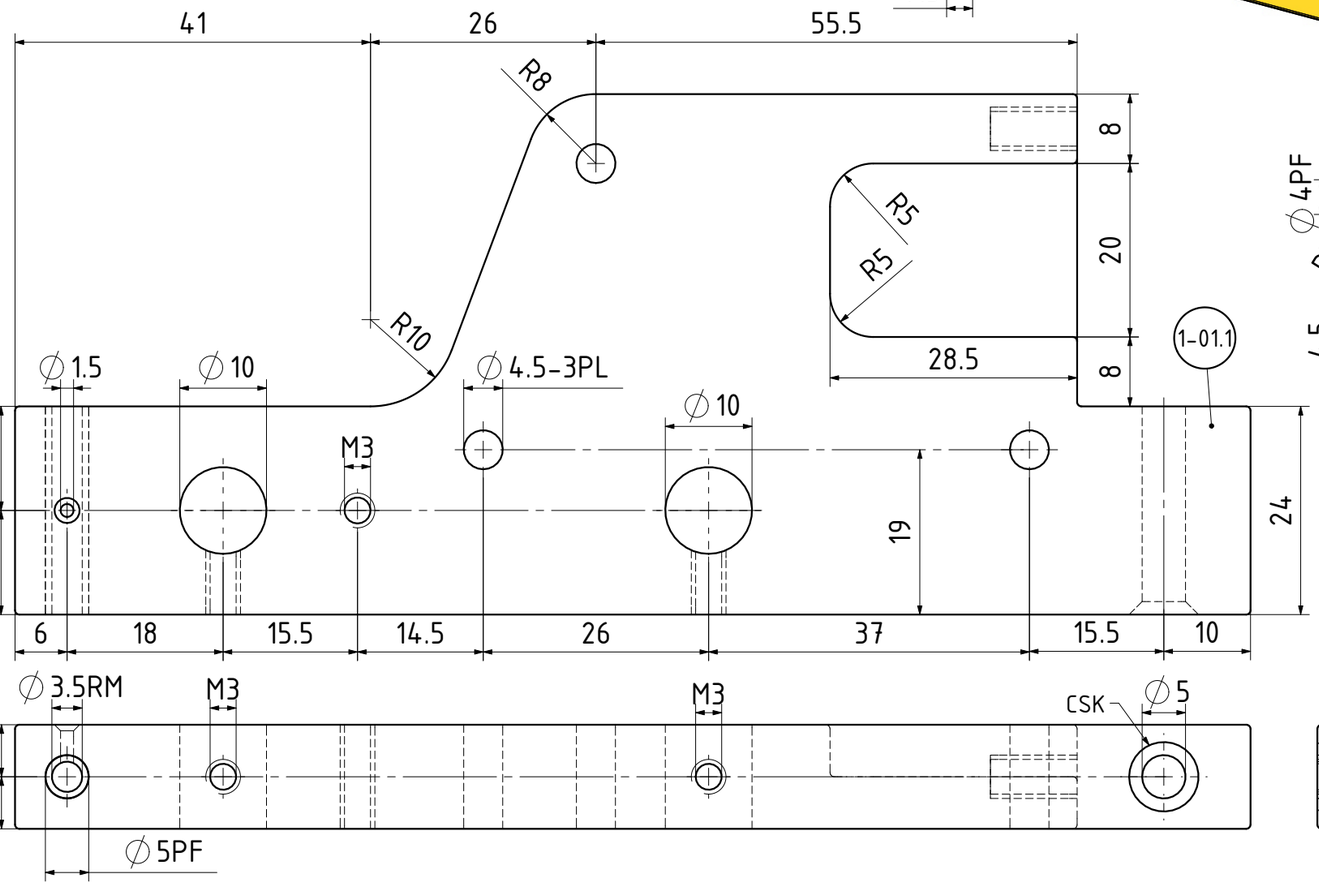

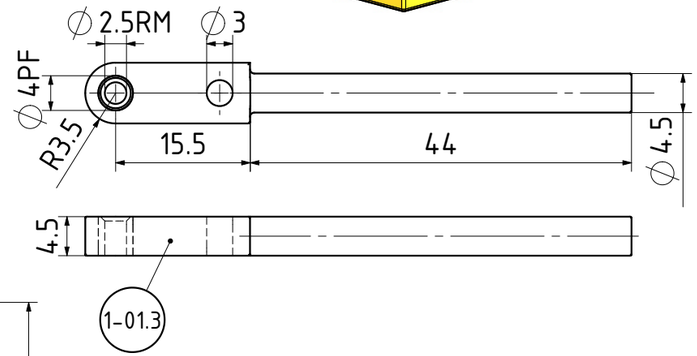

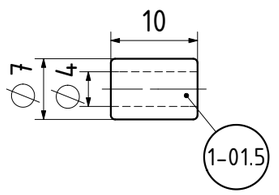

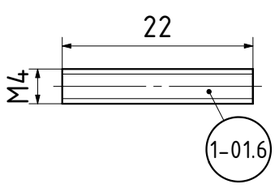

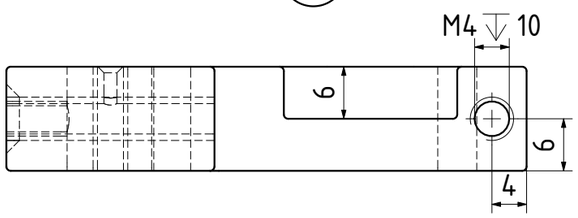

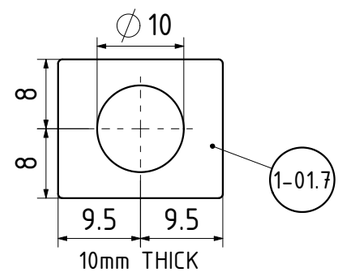

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TITLE
A SIMPLE 1 CYLINDER BALANCED BEAM STEAM ENGINE (BORE=10mm STROKE=24mm)

DRAWING CONTENTS
PARTS AND ASSEMBLIES

PROJECT No 09E-46-01
JDW DRAUGHTING SERVICES
J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA 2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION JDWDS
DATE JULY 2020
SHEET: 03 OF 05

MODEL SCALE: 1:1
DWG SCALE: 1:1 @A4 OR AS SHOWN
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A4 No: 09E-46-01-SHT03

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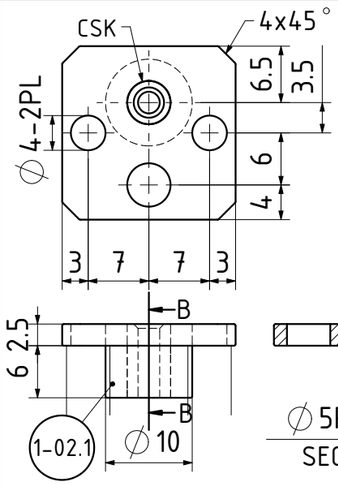
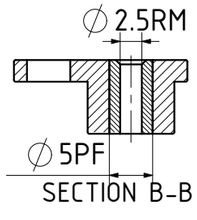
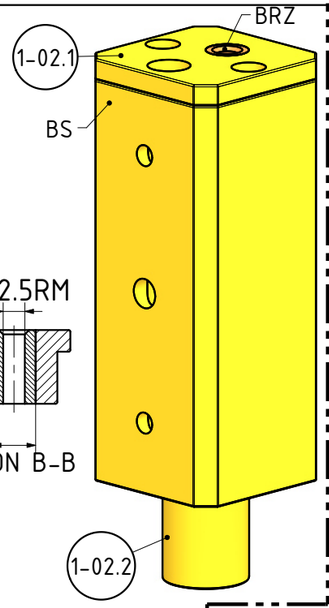
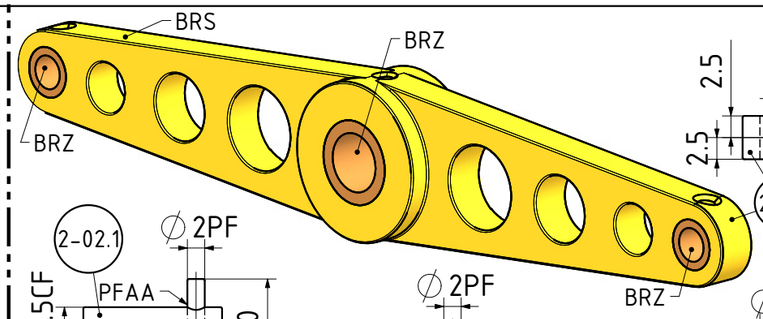
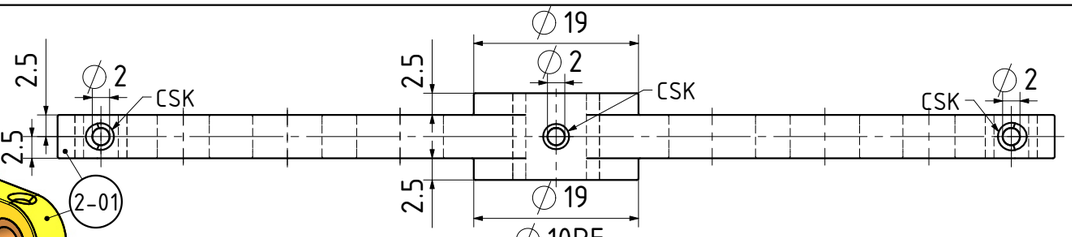
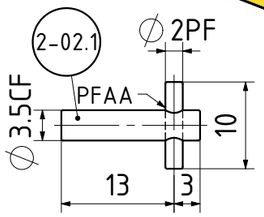


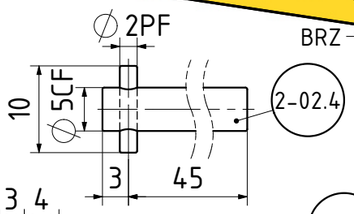


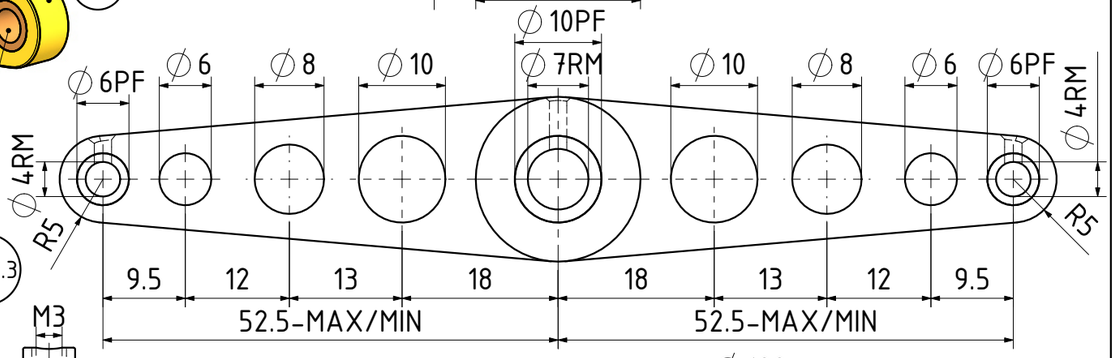


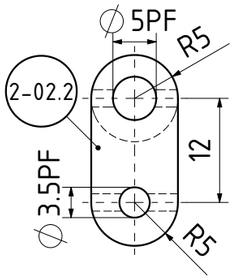


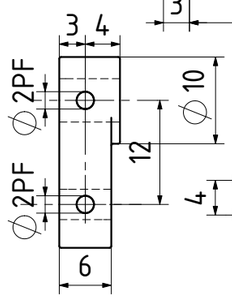


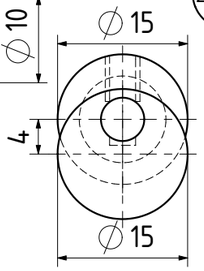


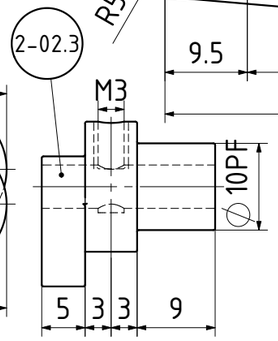


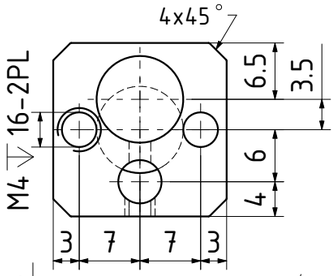


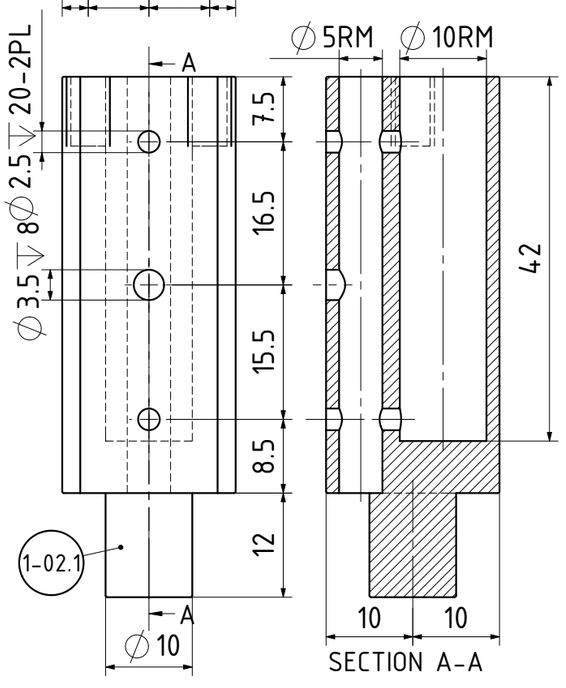


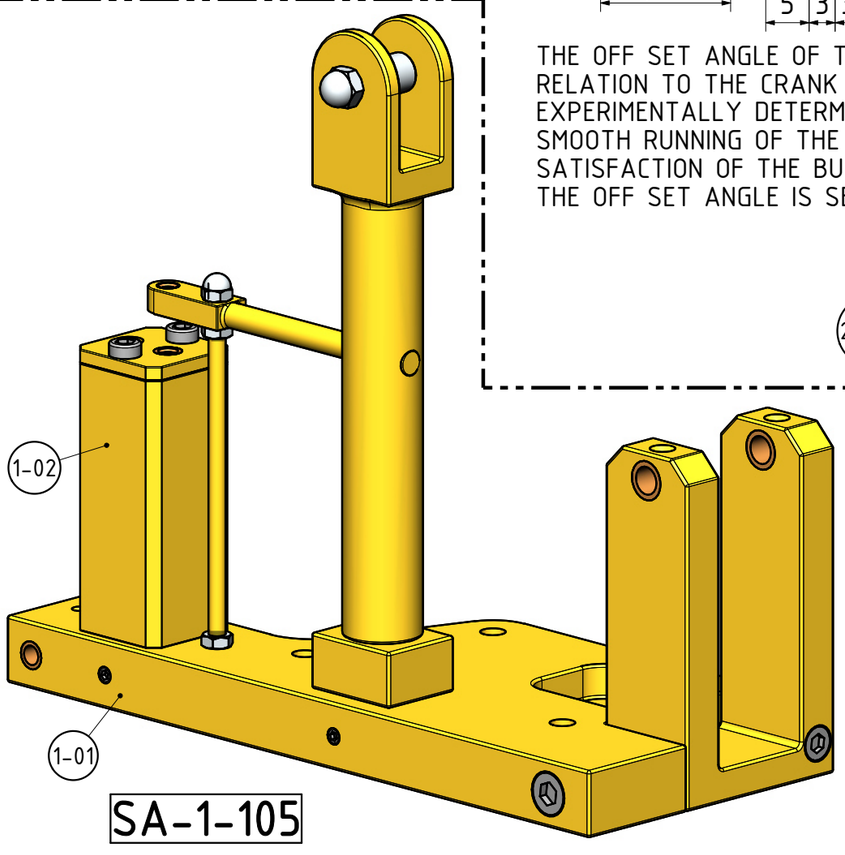






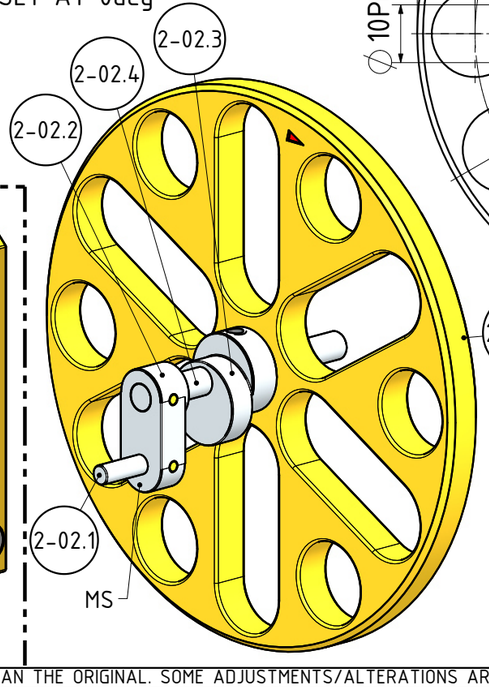


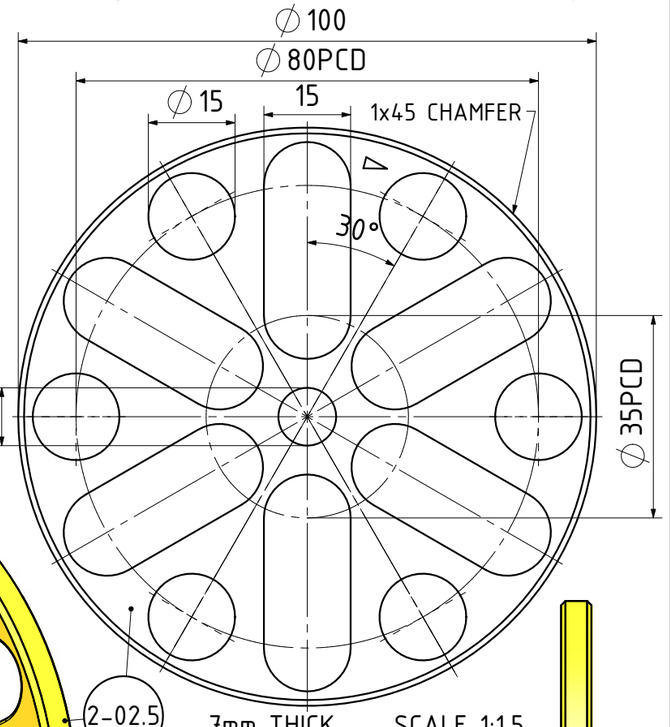


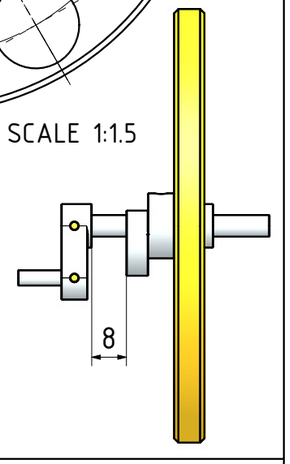


SA-1-105

THE OFF SET ANGLE OF THE ECCENTRIC IN RELATION TO THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED FOR THE SMOOTH RUNNING OF THE ENGINE AND SATISFACTION OF THE BUILDER
THE OFF SET ANGLE IS SET AT 0deg







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DRAWING CONTENTS
PARTS AND ASSEMBLIES

PROJECT No 09E-46-01

JDW DRAUGHTING SERVICES
J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA 2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION JDWDS

DATE JULY 2020

SHEET: 04 OF 05

MODEL SCALE: 1:1

DWG SCALE: 1:1 @A4 OR AS SHOWN

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A4 No: 09E-46-01-SHT04

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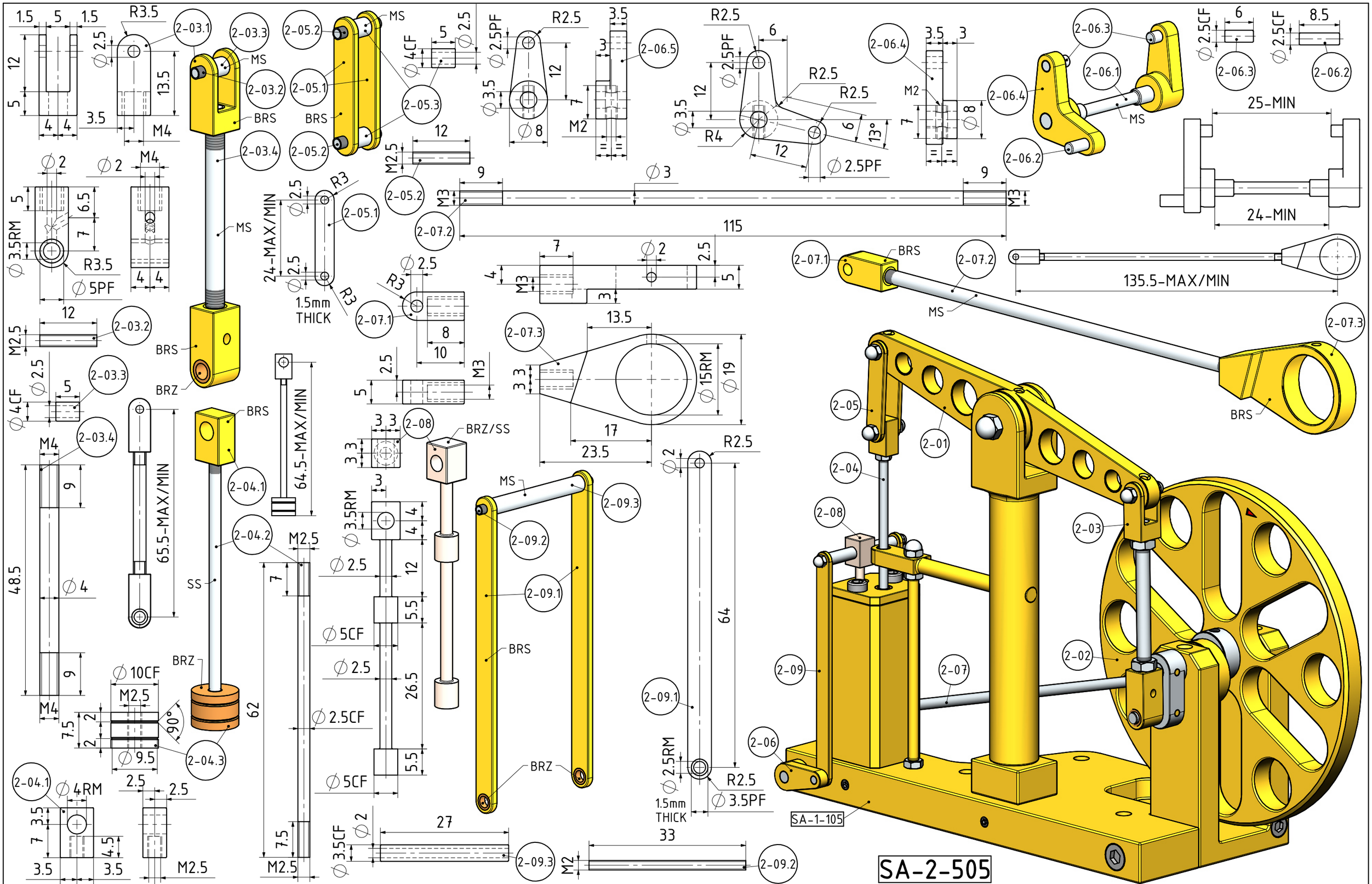
SA-2-505
NOTES: THE ORIGINAL DRAWINGS WERE GIVEN TO ME. THE ORIGINAL DESIGN WAS BY BRIAN RUPNOW AND DATED 25/07/2008. MY DESIGN IS 0.75 TIMES SMALLER THAN THE ORIGINAL. SOME ADJUSTMENTS/ALTERATIONS ARE MADE.
TITLE
A SIMPLE 1 CYLINDER BALANCED BEAM STEAM ENGINE (BORE=10mm STROKE=24mm)
DRAWING CONTENTS
PARTS AND ASSEMBLIES
PROJECT No 09E-46-01
JDW DRAUGHTING SERVICES
J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA 2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.
PROJECTION
JDWDS
DATE JULY 2020
SHEET: 05 OF 05
MODEL SCALE: 1:1
DWG SCALE: 1:1 @A4 OR AS SHOWN
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A4
No: 09E-46-01-SHT05
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